

## 25L PET INNOSTACK

<b>Nominal weight (g)</b>	485	
<b>Weight Tolerance + / - (g)</b>	10	
<b>Nominal Capacity</b>	25L	
<b>Overall Dimensions (mm)</b>	493 x 290 x 242	
<b>Brimful capacity (ml)</b>	26,300	
<b>Number per Pallet</b>	80 (one brick of 48 and one of 32)	
<b>Minimum wall (mm)</b>	Top= 0.45, Base= 0.4,	
	Sidewall= 0.3, Corner=0.4	
<b>Material</b>	PET	
<b>TDW embossing</b>	No	
<b>UN (Combination/Free standing)</b>	Freestanding= 3H1/Y1.8/150	
<b>Food contact approved</b>	Yes	

### NECK / CLOSURE

<b>Closure type</b>	63mm TE & CRC
<b>Closure material</b>	HDPE
<b>Sealing method</b>	EPE & I.H.S
<b>Closing torque (Nm)</b>	3.99Nm – 9Nm
<b>Handle Assembly</b>	HDPE Clip-on handle available

### DECORATION

<b>Print area (h x w (mm))</b>	N/A
<b>Label area (h x w (mm))</b>	Front Panel – 279 x 177mm
	Side Panel – 279 x 109mm
<b>Embossing plate Yes / No</b>	No

This data sheet is for reference only. Full specification can be provided on request. We advise all customers to test product to your own satisfaction as it is your responsibility to ensure your product is compatible with the container. We are happy to offer further technical advice if required- please contact us on the number below. Details in this Datasheet are correct at time of going to press.

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